

TECHNICAL DATA SHEET

IGL Coatings™ Ecocoat Premier

Material no.

Specification

Version

154282

1.13

Revision date

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IGL Coatings Ecocoat Premier is a coating system for hydro- and oleophobic treatment of paints (alkyd, acrylic, polyurethanes, epoxies).

Description

Ecocoat Premier is a user-friendly VOC free coating system for almost all types of paints surfaces. Ecocoat Premier is water based long-term gloss retention, outstanding weathering resistance and excellent finish quality coating system. The consumption of the solution depends on the application method, mostly about 5-10 ml/m² are sufficient.

Technical data

Property	Value	Method
Flash point	Would not flash	DIN 51755
Boiling point	Not applicable	DIN 51755
Specific Gravity	1 (at 20°C)	DIN 51757

Applications

Treatment of automotive, marine and aviation paints.

Processing

- Do not apply the product at temperature below 5°C!
- Do not expose surfaces to be treated to sunlight. Make sure that the surface is not hot.
- Provide adequate ventilation and fresh air!
- If the surface was treated in the past with a different coating system, proper removal with a polishing agent is crucial.

Step 1: Cleaning the surface

Before the application of this mixture, the substrate has to be cleaned. Keep the mixture unstirred. The temperature during processing should be in the range of 5-50°C, preferably 20-26°C.

In order to permit sufficient chemical bonding of Ecocoat Premier to the substrate, the surfaces have to be carefully cleaned before the application. The long-term stability and abrasion resistance of the coating depends on how well Ecocoat Premier is chemically bonded.

The surface to be treated is recommended to be polished with abrasive to remove all hard bearing contamination. Ensure elimination of iron fouling with ecoclean Iron. Wash off residues and dry thoroughly before degreasing with appropriate substrate cleaner or ecoclean precoat. Wash the surface again with water to ensure proper removal of any leftover film on surface. Use of a tack rag is recommended.

The abrasive cleaning and degreasing ensures a completely clean and reactive paint surface. Just after the cleaning, the surface should be coated.

Step 2: Treatment process

Direct exposure to sunlight during application should be avoided. Spray some Ecocoat Premier onto a microfiber application cloth. Apply the coating lightly in a 3x3 feet area vertically then horizontally motion, always ensuring an overlapping coated area.

Polish the product in until the haze disappears. Continue the process on the intended surface. Allow coating to cure for 1 hours (5-50°C) then apply a second layer. Do not let the film dry sporadically. If it dries within 4 hours, the film can be removed with a

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small amount of Ecocoat Premier. If it has been allowed to harden for more than 12 hours, it will need to be polished off and reapplied.

A hydrophobic effect generally can be seen depending on the substrate, reactivity and temperature after its initial curing stage and is further enhanced after a few hours.

After application the coating should be air-dried for about 4 hour and avoid water contact.

Curing Time

- ready to be layered in 1 hour (5-50°C) 15 minute (infrared short wave), 15-20 minutes (infrared medium wave)

Cleaning and Maintenance

Surfaces coated with Ecocoat Premier should be cleaned with cleaners in the pH range 3-9. Strong (mineral) acids or alkalis should be avoided and are also unnecessary as neutral cleaners are generally sufficient to clean vehicles coated with Ecocoat Premier

Safety and handling

Before considering the use of IGL Coatings products please read its Material Safety Data Sheet (MSDS) thoroughly for your safety and toxicological data as well for information on proper transportation, storage and use. The Material Safety Data Sheet is available upon request via email from sales@iglcoatings.com

Disposal:

The product residue remaining in incompletely emptied flasks may be disposed of only by bringing it to the municipal collection point for hazardous waste. For proper disposal of completely emptied flasks, first dry them out by exposing them to fresh air. Once dry, they may be safely recycled.

Packaging and storage

Ecocoat Premier is delivered in plastic bottles (500ml, 5 litre)

Ecocoat Premier is storage-stable for at least 12 months in originally sealed containers. Opened bottles should be used within 6 months.

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