

TECHNICAL DATA SHEET

IGL Coatings™ Ecocoat Marine



Material no. **154306** Revision date **10.06.2019**
Version **1.14**

IGL COATINGS ECOCOAT MARINE

A MARINE COATING SYSTEM FOR HYDRO AND OLEOPHOBIC TREATMENT OF PAINTS (ALKYD, ACRYLIC, POLYURETHANES, EPOXIES).

DESCRIPTION

ecocoat marine is a user-friendly ceramic coating system for almost all types of paints surfaces. **ecocoat marine** is high solids, micro-marring resistant, long-term gloss retention, outstanding weathering resistance and excellent finish quality ceramic coating system. The consumption of the product will depend on the application method, approximately 1-5 ml/m² is sufficient for most applications.

Technical data

| Property | Value | Method |
|------------------|----------------|-----------|
| Flash point | -10°C | DIN 51755 |
| Boiling point | 83°C | DIN 51755 |
| Specific Gravity | 0.97 (at 20°C) | DIN 51757 |

Applications

Treatment of marine paints.

Processing

- Do not apply the product at temperature below 5°C (41°F).
- Do not expose the surfaces to be treated to direct sunlight prior or during application
- The surface must not be hot during application.
- Provide adequate ventilation and fresh air during application.
- If the substrate was previously treated with a coating system, proper removal, preferably with a polishing agent is important to ensure that the products bonds with the surface.

Step 1: Cleaning the surface

- The temperature during application should be in the range of 5-50°C (41-104°F), **preferably 20-26°C (68-78.8°F)**.
- In order to permit sufficient chemical bonding of **ecocoat marine** to the substrate, the surfaces must be carefully cleaned of all contaminants before the application. The long-term stability and abrasion resistance of the coating depends on how well **ecocoat marine** has chemically bonded with the surface.
- It is highly recommended to polish the surface with an abrasive system to remove all hard bearing contaminations on the surface.
- The additional use of **ecoclean iron** is recommended to remove iron particles or fallout.
- Use **ecoclean wash** to thoroughly remove all remaining residue and leftover film on the surface.
- Dry the surface before degreasing the surface with **ecoclean multi** or **ecoclean precoat**. It is recommended to use the IGL Microfiber Cloth for degreasing. The degreasing ensures a completely clean and reactive paint surface.
- Coat the cleaned surface immediately after cleaning to prevent any contamination.

Step 2: Treatment process

- Keep the solution unstirred.
- Place a few drops of **ecocoat marine** on the provided application cloth in a vertical direction.
- Apply the product lightly on the surface in a 3x3 feet area, in a vertical (up and down) then horizontal (left and right) motion.
- Always ensure the areas coated are overlapping.
- Wait for about 2 minutes (or when there is a small resistance in buffing) then buff off with a clean dry IGL Microfiber Cloth.

TECHNICAL DATA SHEET

IGL Coatings™ Ecocoat Marine



Material no. **154306** Revision date **10.06.2019**
Version **1.14**

- Allow coating to cure for 2 hours (5-50°C or 41-122°F) or 1 hour (60°C or 140°F) then apply the second layer of **ecocoat marine** and buff off after 2 minutes with a clean dry IGL Microfiber Cloth.

Important Note: Do not let the film dry sporadically. If it dries within 2 hours, the film can be removed with a small amount of **ecocoat marine. If it has been allowed to harden for more than 12 hours, it will need to be polished off and reapplied.**

- The hydrophobic effect generally can be seen depending on the substrate, reactivity and temperature after its initial curing stage and is further enhanced after a few minutes.
- Air dry the coated surface after application for approximately 4 hours and avoid contact with water.
- Fully-cured coated surface will be able to withstand at least 500 hours of salt spray test.

Curing Time

- The applied coating will be ready to be buffed off in 2 minutes.
- The coating will be ready to be layered as follows:
 - 2 hours (5-50°C or 41-122°F); or
 - 1 hour (60°C or 140°F); or
 - 15 minutes (infrared short wave); or
 - 15-20 minutes (infrared medium wave).

Important Note: Longest interlayer duration is 12 hours.

- The applied coating will fully cure in 3-5 days.
- During this period the surface should not be washed with any harsh shampoos, all-purpose cleaners or any product containing caustic soda. **This will damage the hydrophobic properties.**
- If necessary, the coated surface may be washed with just normal water during this period.
- **ecocoat premier** can be applied on the surface coated with **ecocoat marine** to prevent formation of waterspots during the 3-5 days full curing period.

Cleaning and Maintenance

Surfaces coated with **ecocoat marine** should be cleaned with cleaners in the pH range 3-9. Strong (mineral) acids or alkalis should be avoided and are also unnecessary as neutral cleaners are generally sufficient to clean vehicles coated with **ecocoat marine**.

Safety and handling

For your safety, toxicological data and information on property transportation, storage and use, please read the Material Safety Data Sheet (MSDS) before using any **IGL Coatings products**. The MSDS is available upon request via email from sales@iglcoatings.com.

Disposal:

Dispose product residue in incompletely emptied bottles by bringing it to the municipal collection point for hazardous waste. To safely dispose of the completely emptied bottles, dry the bottles out by exposing the bottles to air. The bottles may be recycled once completely dried.

Storage

ecocoat marine is storage-stable for at least 12 months in originally sealed containers. Opened bottles should be used within 6 months.

THIS INFORMATION AND ALL TECHNICAL AND OTHER ADVISE PROVIDED HEREIN ARE BASED ON IGL COATINGS'S PRESENT KNOWLEDGE AND EXPERIENCE. IGL COATINGS ASSUMES NO LIABILITY FOR SUCH INFORMATION OR ADVISE, INCLUDING THE EXTEND TO WHICH SUCH INFORMATION OR ADVISE MAY RELATE TO THIRD PARTY INTELLECTUAL PROPERTY RIGHTS. IGL COATINGS RESERVES THE RIGHT TO MAKE ANY CHANGES TO ANY INFORMATION OR ADVISE AT ANY TIME WHATSOEVER, WITHOUT ANY PRIOR OR SUBSEQUENT NOTICE TO ANY THIRD PARTY. IGL COATINGS DISCLAIM ALL REPRESENTATIONS AND WARRANTIES, WHETHER EXPRESS OR IMPLIED, AND SHALL HAVE NO LIABILITY FOR, MERCHANTABILITY OF THE PRODUCT OR ITS FITNESS FOR A PARTICULAR PURPOSE (EVEN IF IGL COATINGS IS AWARE OF SUCH PURPOSE), OR OTHERWISE. IT IS THE CUSTOMER'S SOLE RESPONSIBILITY TO ARRANGE FOR INSPECTION AND TESTING OF ALL PRODUCTS BY QUALIFIED EXPERTS. IGL COATINGS SHALL NOT BE RESPONSIBLE FOR CONSEQUENTIAL, INDIRECT OR INCIDENTAL DAMAGES (INCLUDING LOSS OF PROFITS) OF ANY KIND ARISING FROM THIS ADVICE.