

TECHNICAL DATA SHEET

IGL COATINGS™ ECOCOAT KENZO K1



Material no.

154343

Revision date

08.09.2023

Version

1.01

IGL COATINGS ECOCOAT KENZO K1

A COATING SYSTEM FOR HYDRO AND OLEOPHOBIC TREATMENT OF PAINTS (ALKYD, ACRYLIC, POLYURETHANES, EPOXIES).

Description

ecocoat Kenzo K1 is a user-friendly and VOC-free ceramic coating system for almost all types of paint surfaces. **ecocoat Kenzo K1** is high solids, micro-marring resistance, long-term gloss retention, outstanding weathering resistance, and an excellent finish quality coating system. The consumption of the product will depend on the application method, approximately 1-5 ml/m² is sufficient for most applications.

Technical Data

Property	Base Coat	Top Coat	Method
Flash point	> 150°C	> 70°C	DIN 51755
Boiling point	180-220°C	180-220°C	DIN 51755
Specific Gravity	1.1 (at 20°C)	1 (at 20°C)	DIN 51757

Applications

Treatment of all types of painted surfaces.

Processing

- Do not apply the product at temperatures below 5°C (41°F).
- Do not expose the surfaces to be treated to direct sunlight before or during application.
- The surface must not be hot during application.
- Provide adequate ventilation and fresh air during application.
- If the substrate was previously treated with a coating system, proper removal, preferably with a polishing agent is important to ensure that the product bonds with the surface.

Step 1: Cleaning the surface

- The temperature during application should be in the range of 5-50°C (41-104°F), **preferably 20-26°C (68-78.8°F)**.
- To permit sufficient chemical bonding of **ecocoat Kenzo K1** to the substrate, the surfaces must be carefully cleaned of all contaminants before the application. The durability of the coating depends on how well **ecocoat Kenzo K1** has chemically bonded with the surface.
- It is highly recommended to polish the surface with an abrasive system to remove all hard-bearing contaminations on the surface.
- The additional use of **ecoclean iron** is recommended to remove iron particles or fallout.
- Use **ecoclean wash** to thoroughly remove all remaining residue and leftover film on the surface.
- Dry the surface before degreasing the surface with **ecoclean precoat**. It is recommended to use the IGL Microfiber Cloth for degreasing. The degreasing ensures a completely clean and reactive paint surface.
- Coat the cleaned surface immediately after cleaning to prevent any contamination.

Step 2: Treatment process

- Place a few drops of **ecocoat Kenzo K1 Base** on the provided application cloth in a vertical direction.
- Apply the product lightly on the surface in a 3x3 feet area, in a vertical (up and down) then horizontal (left and right) motion.
- Always ensure the areas coated are overlapping.
- Wait for about 5-10 minutes (or when there is a small resistance in buffing) then buff off with a clean dry IGL Microfiber Cloth.
- Allow coating to cure for 2 hours (5-50°C or 41-122°F) or 1 hour (60°C or 140°F) then apply **ecocoat Kenzo K1 Top** with the same procedures and buff off after 0.5-2 minutes with a clean dry IGL Microfiber Cloth.

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Important Note: Do not let the film dry sporadically. If it dries within 2 hours, the film can be removed with a small amount of **ecocoat Kenzo K1 Top. If it has been allowed to harden for more than 12 hours, it will need to be polished off with an abrasive system and reapplied.**

- The hydrophobic effect generally can be seen depending on the substrate, reactivity and temperature after its initial curing stage and is further enhanced after a few hours.
- Air dry the coated surface after application for approximately 4 hours and avoid contact with water.
- Fully cured coated surface will be able to withstand at least 500 hours of salt spray test.

Curing Time

- The applied coating will be ready to be buffed off in 5-10 minutes (Base coat) and 0.5-2 minutes (Top coat).
- The coating will be ready to be layered as follows:
 - 2 hours (5-50°C or 41-122°F); or
 - 1 hour (60°C or 140°F); or
 - 15 minutes (infrared short wave); or
 - 15-20 minutes (infrared medium wave).

Important Note: Longest interlayer duration is 12 hours.

- The applied coating will fully cure in 3-5 days.
- During this period the surface should not be washed with any harsh shampoos, all-purpose cleaners or any product containing caustic soda. **This will damage the hydrophobic properties.**
- If necessary, the coated surface may be washed with just normal water during this period.

Cleaning and Maintenance

Surfaces coated with **ecocoat Kenzo K1** should be cleaned with cleaners in the pH range 3-9. Strong (mineral) acids or alkalis should be avoided and are also unnecessary as neutral cleaners are generally sufficient to clean vehicles coated with **ecocoat Kenzo K1**.

Safety and Handling

For your safety, toxicological data and information on property transportation, storage and use, please read the Safety Data Sheet (SDS) before using any **IGL Coatings products**. The SDS is available upon request via email from sales@iglcoatings.com.

Disposal

Dispose product residue in incompletely emptied bottles by bringing it to the municipal collection point for hazardous waste. To dispose emptied bottles, dry the bottles out by exposing the bottles to air with cap open. The bottles may be recycled once completely dried.

Storage

ecocoat Kenzo K1 is storage-stable for at least 12 months in originally sealed containers. Opened bottles should be stored properly and used up as soon as possible.

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